



Key Parts

The ST70 speaker stand consists of three main parts:

The **platform**, upon which the speaker sits (this is smaller than the base)

The **post**, which connects to both the platform and base and positions the base of the speaker at approximately 27.5 inches above the floor.

The **base**, which includes brass inserts for optionally adding brass tip-toe feet (included)

Also included: 16 machine screws, 1 Allen Wrench, 8 brass tip-toe feet and 8 protective brass discs

Assembly

The base and platform each contain four drilled holes that align with four metal inserts located at either end of the post- but it is important to attach each to the correct end. **Identify the large hole located on the SIDE of the post. That hole should be positioned at the top (near the platform) and back.** It is the entry point for speaker cable connected to the back of your speaker.

Attach the platform using four of the machine screws (included). It is best to insert and hand-tighten all four machine screws before tightening all four to a snug fit using the included Allen wrench. The heads of the four machine screws fit perfectly inside the countersunk holes leaving a flat surface for your speaker. **IMPORTANT: Do not overtighten or use an electric screwdriver as undo force can strip the metal inserts inside the post.**

Next, attach the base in the same way. When installed correctly, the platform and base should appear as mirror images of each other.

Brass tip-toe feet are optional but recommended. They are attached to the base and are used to minimize the transfer of vibrations from the stand to the floor, allowing the cleanest possible sound from your speakers. They also provide the necessary space for the speaker cable to exit. When the stand is placed on a hard floor, it is best to use the included brass discs to prevent damage to the floor's surface.

The brass tip-toe feet should be inserted by hand only (no tools) and the height of each can be adjusted and locked in place with one of the included hexagonal nuts. **Once a hexagonal nut is hand-tightened against the base, the tip-toe foot will not be able to turn further into the base- attempting to do so can strip the brass insert inside the base!** We recommend first hand-tightening the hexagonal nut against the brass tip-toe foot and then inserting both all the way against the base. You can then increase the height of any of the tip-toe feet by rotating the foot and hexagonal nut together counter-clockwise to the desired position. Then retighten the hexagonal nut to the base to lock the foot in place. Repeat as necessary for each foot.

Enjoy your speakers now that they are elegantly displayed at the best listening height!

